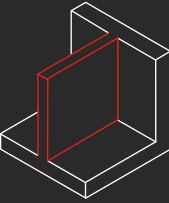
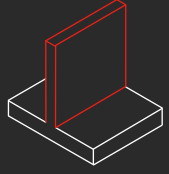
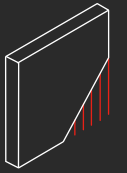
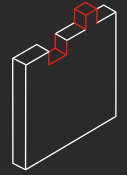
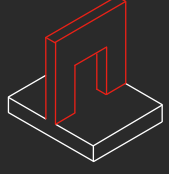
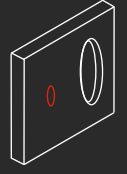
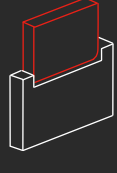
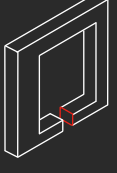
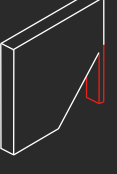
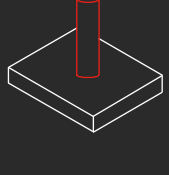


	Laser Sintering	Multi Jet Fusion	Stereo-lithography	Digital Light Processing*	Fused Filament Fabrication	Material Jetting
 <p><b>Supported Walls</b> Minimum thickness of wall section connected to rest of part on two sides.</p>	0.028 in	0.02 in	0.02 in	Rigid: 0.008 in Flexible: 0.04 in	0.03 in	0.04 in
 <p><b>Unsupported Walls</b> Minimum thickness of wall section that is connected to part on the base only, or to one other wall.</p>	Supports not required	Supports not required	0.04 in	Rigid: 0.012 in Flexible: 0.098 in	0.03 in	0.04 in
 <p><b>Supports &amp; Overhangs</b> Minimum angle (measured from print platform) at which a wall can be printed before additional support is necessary.</p>	Supports not required	Supports not required	Base Support Otherwise 45°	Rigid: 25° Flexible: 45°	45°	Supports always required
 <p><b>Embossing &amp; Engraving</b> Minimum dimensions of embossed or engraved features upon the object surface.</p>	Width: 0.04 in Height/Depth: 0.04 in	Width: 0.04 in Height/Depth: 0.04 in	Width: 0.016 in Height/Depth: 0.016 in	Rigid: W: 0.008 in H/D: 0.004 in Flexible: W: 0.035 in H/D: 0.02 in	Width: 0.024 in Height/Depth: 0.079 in	Width: 0.02 in Height/Depth: 0.02 in
 <p><b>Horizontal Spans</b> Maximum distance between supporting structures that a surface can traverse without additional support.</p>	Supports not required	Supports not required	0.08 in	Rigid: 0.12 in Flexible: 0.04 in	0.4 in	Supports always required
 <p><b>Holes &amp; Openings</b> Minimum diameter opening for successful build.</p>	0.02 in	0.02 in	0.02 in	Rigid: 0.008 in Flexible: 0.035 in	0.04 in	0.02 in
 <p><b>Connecting &amp; Moving Parts</b> Recommended minimum clearance for moving parts or connected assemblies printed in place.</p>	Moving: 0.012 in Connecting: 0.006 in	Moving: 0.012 in Connecting: 0.006 in	0.03 in	Rigid: 0.01 in Flexible: 0.03 in	0.008 in	0.008 in
 <p><b>Escape Holes</b> Minimum diameter of an opening that can allow material and powder to be removed.</p>	0.04 in	0.04 in	0.04 in	0.04 in	0.04 in	0.04 in
 <p><b>Minimum Features</b> The smallest size feature on a part for successful build.</p>	0.03 in	0.03 in	0.008 in	Rigid: 0.004 in Flexible: 0.04 in	0.08 in	0.02 in
 <p><b>Pin Diameter</b> Minimum recommended diameter of small spire features.</p>	0.02 in	0.03 in	0.03 in	Rigid: 0.004 in Flexible: 0.04 in	0.04 in	0.02 in

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\*Variable depending on material used.

\*\*All tolerances listed are "best case" scenarios.